

FIG. 1

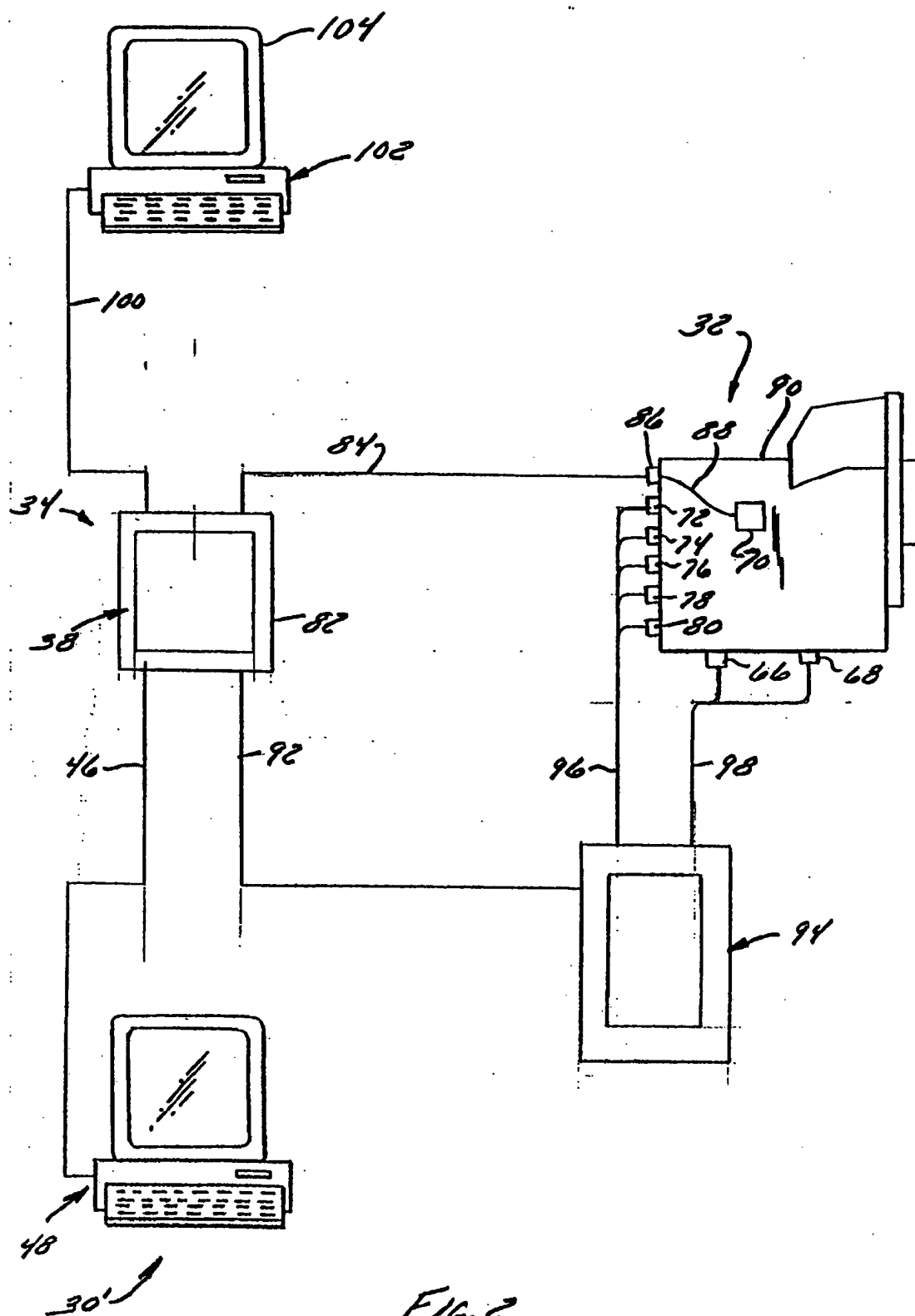


Fig. 2

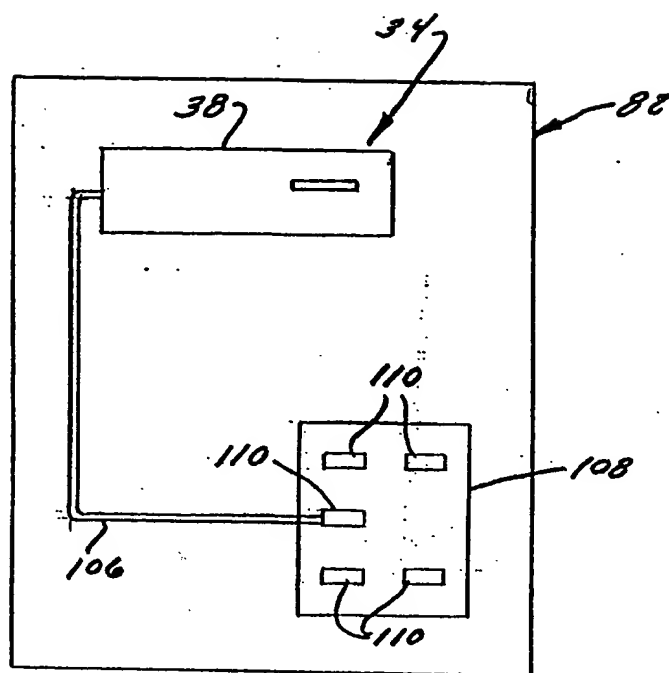


FIG. 3

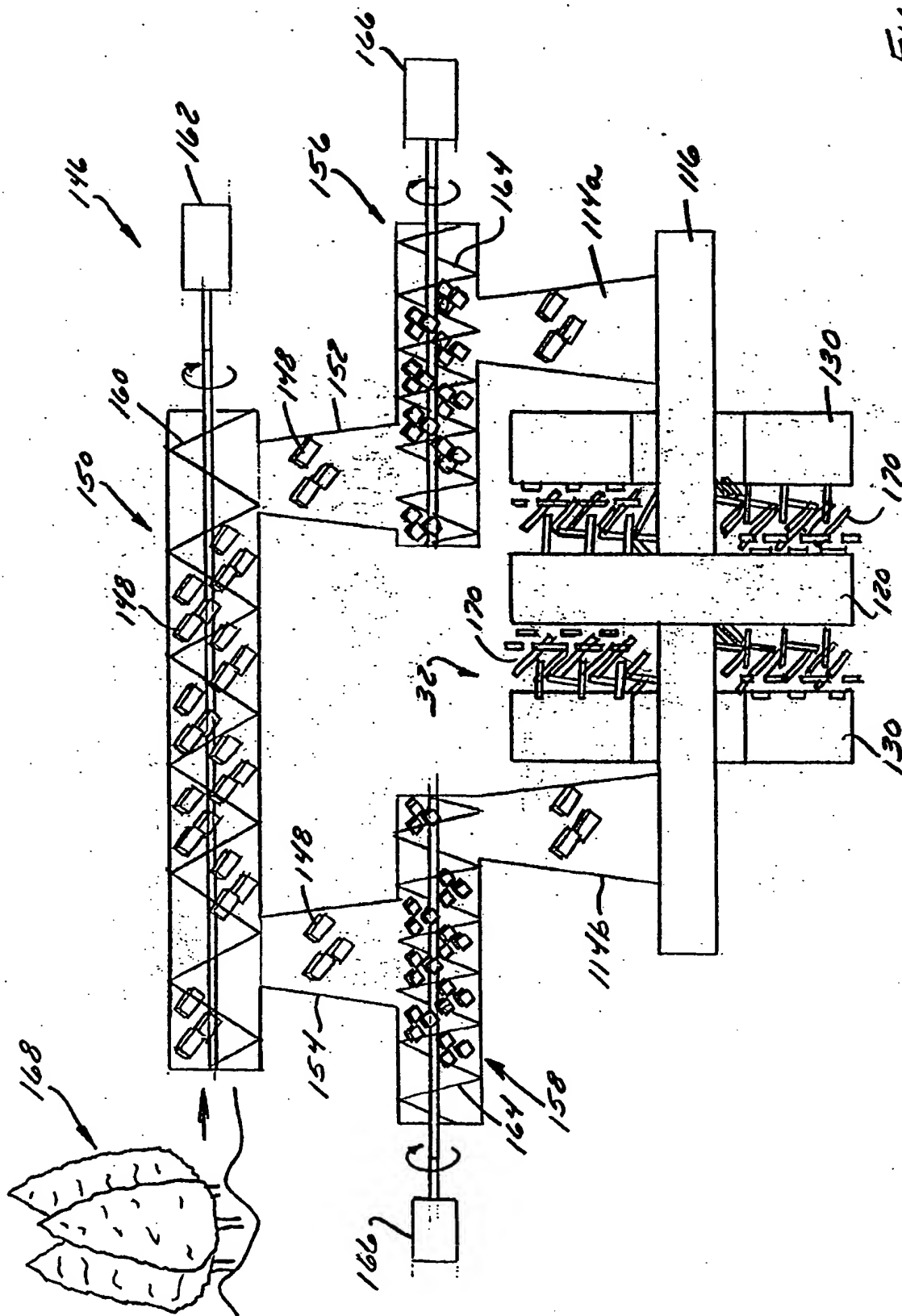


FIG. 5

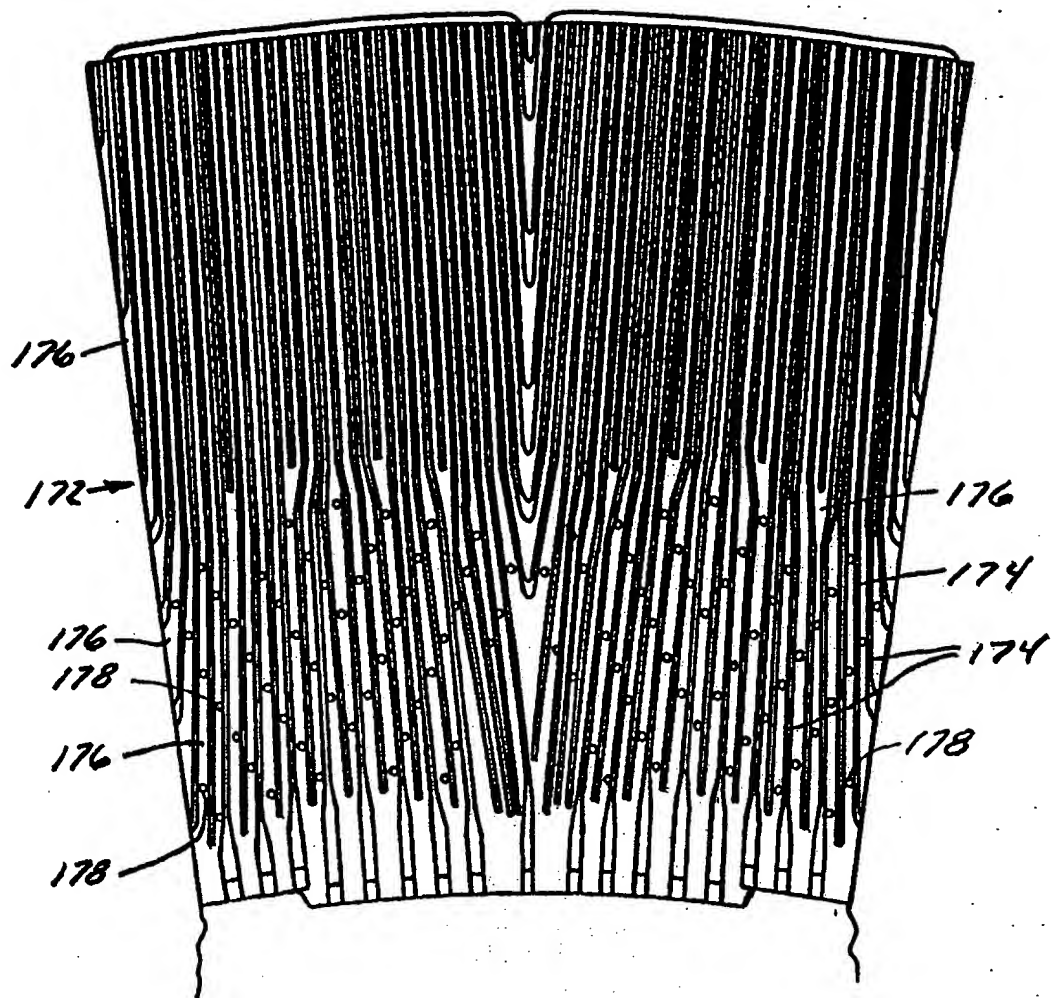


FIG. 6

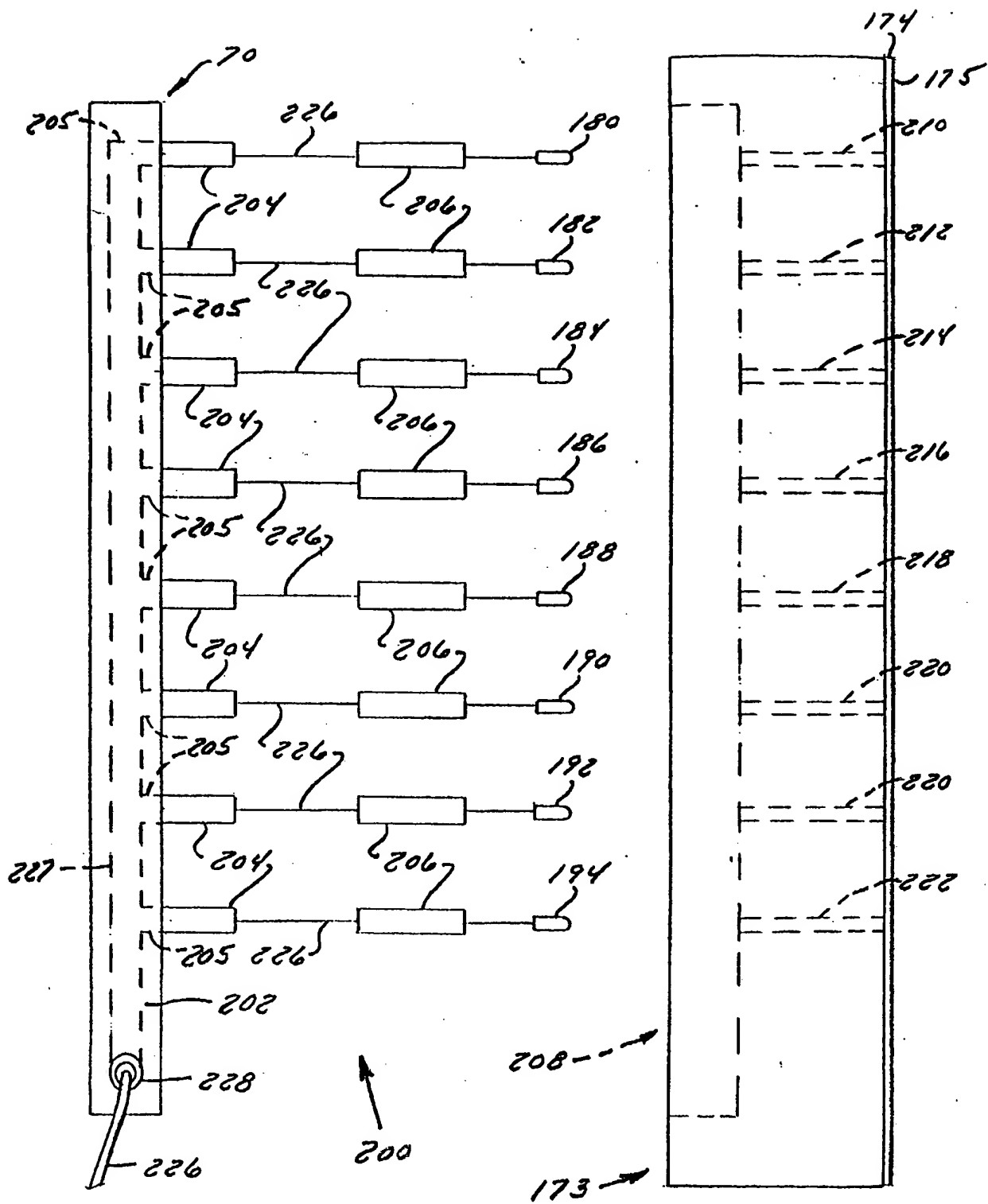
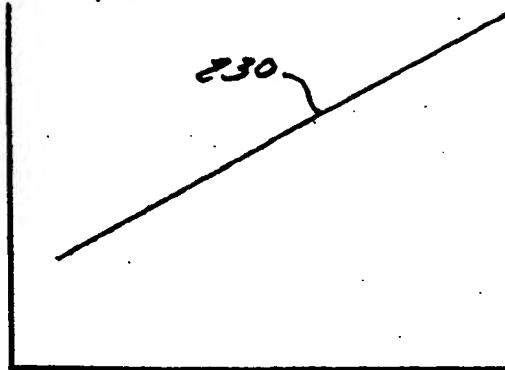


FIG. 8

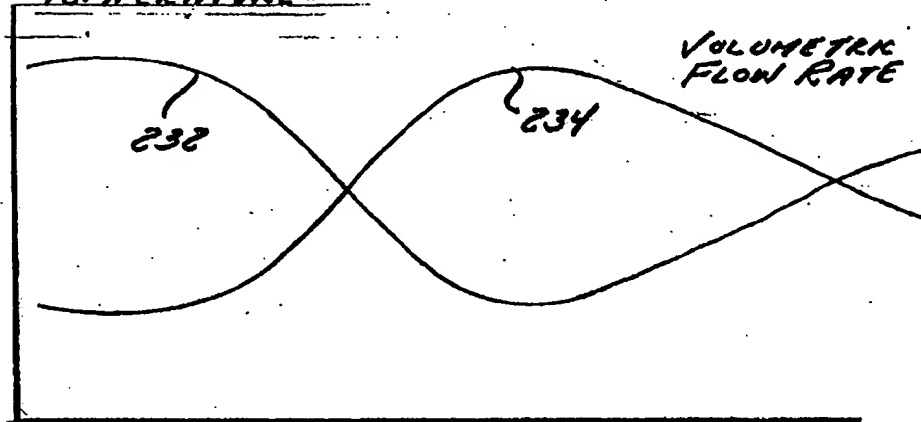
TEMPERATURE



FEED SCREW RPM

FIG. 9

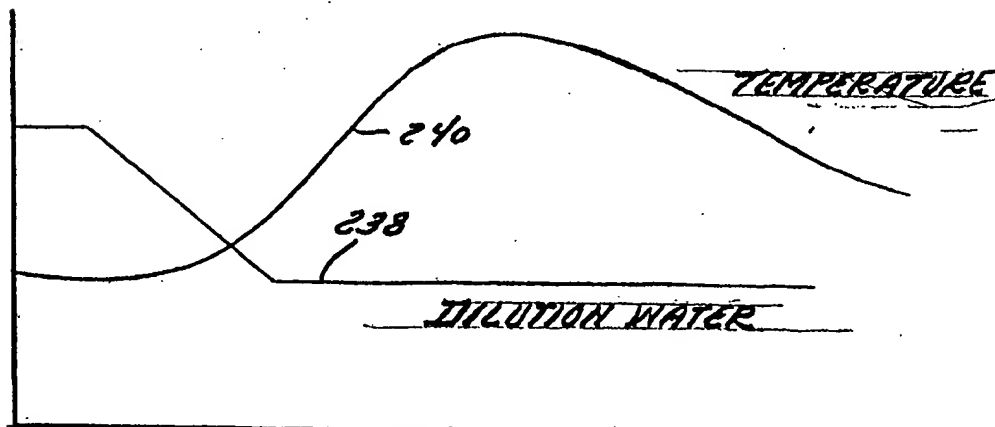
TEMPERATURE



VOLUMETRIC
FLOW RATE

TIME

FIG. 10



TEMPERATURE

DILUTION WATER

TIME

FIG. 11

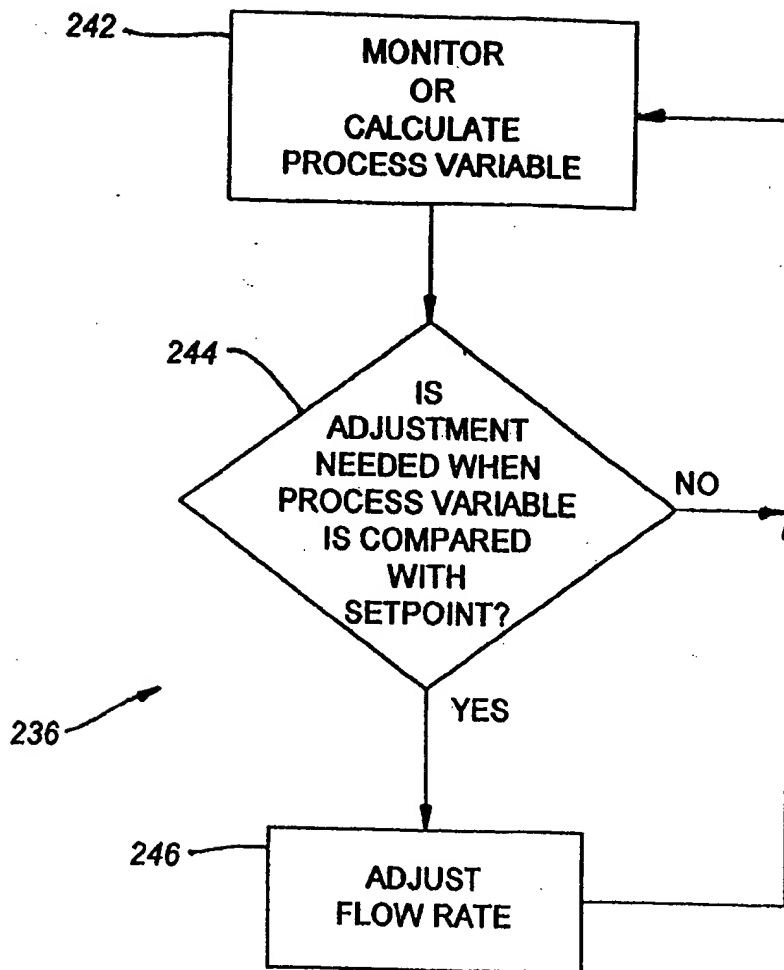


FIG. 12

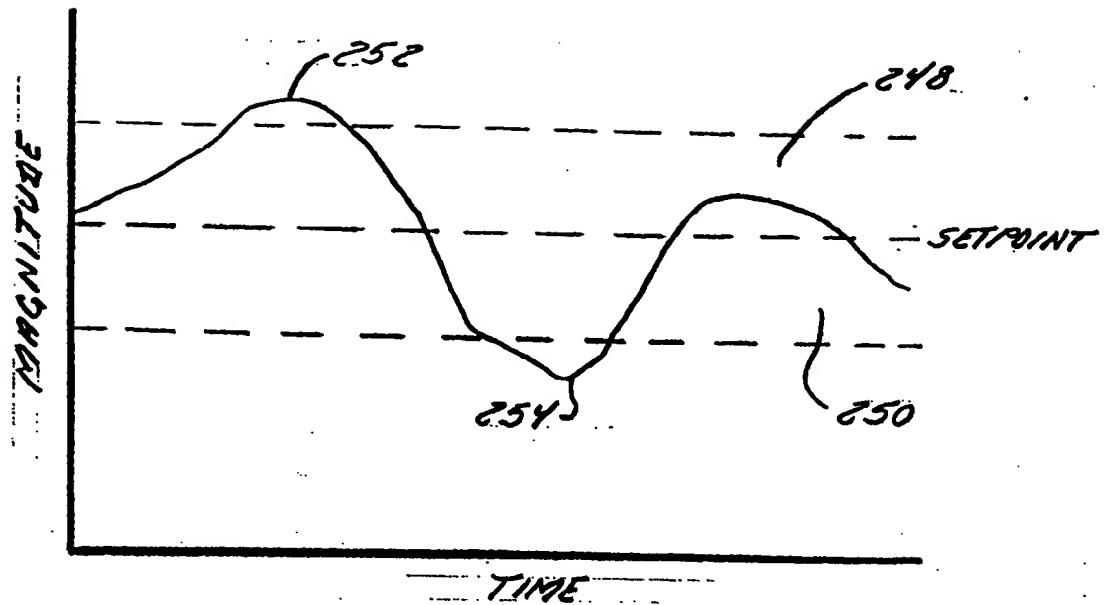


FIG. 13

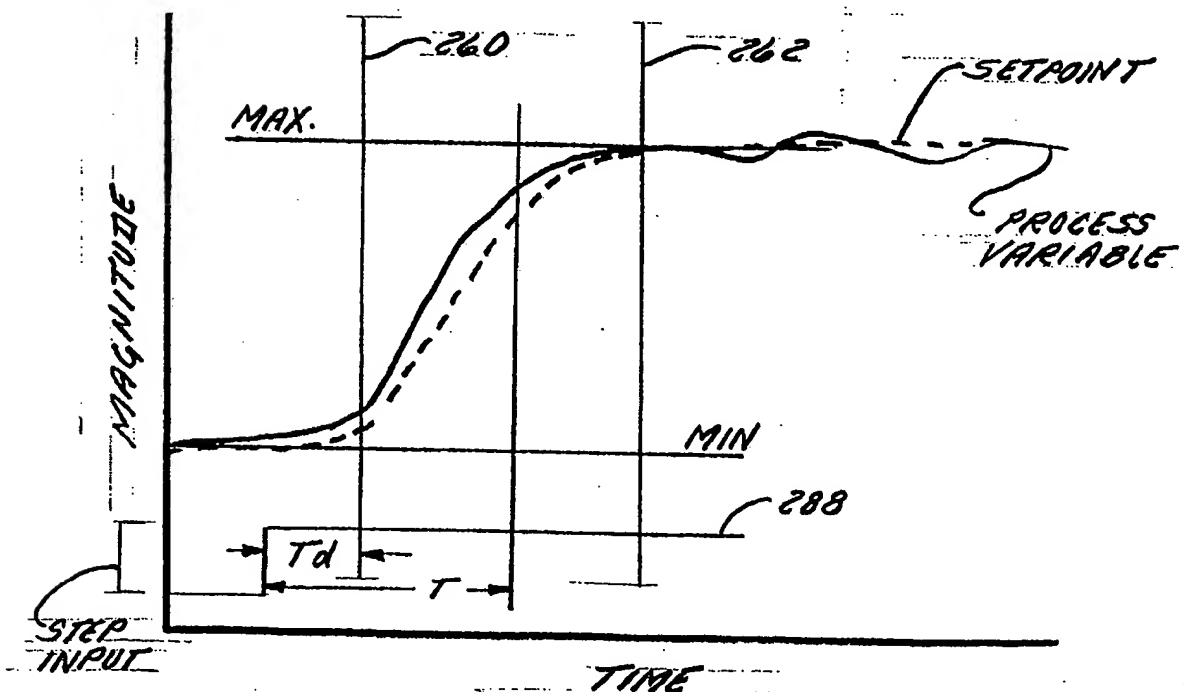


FIG. 15

FIG. 14

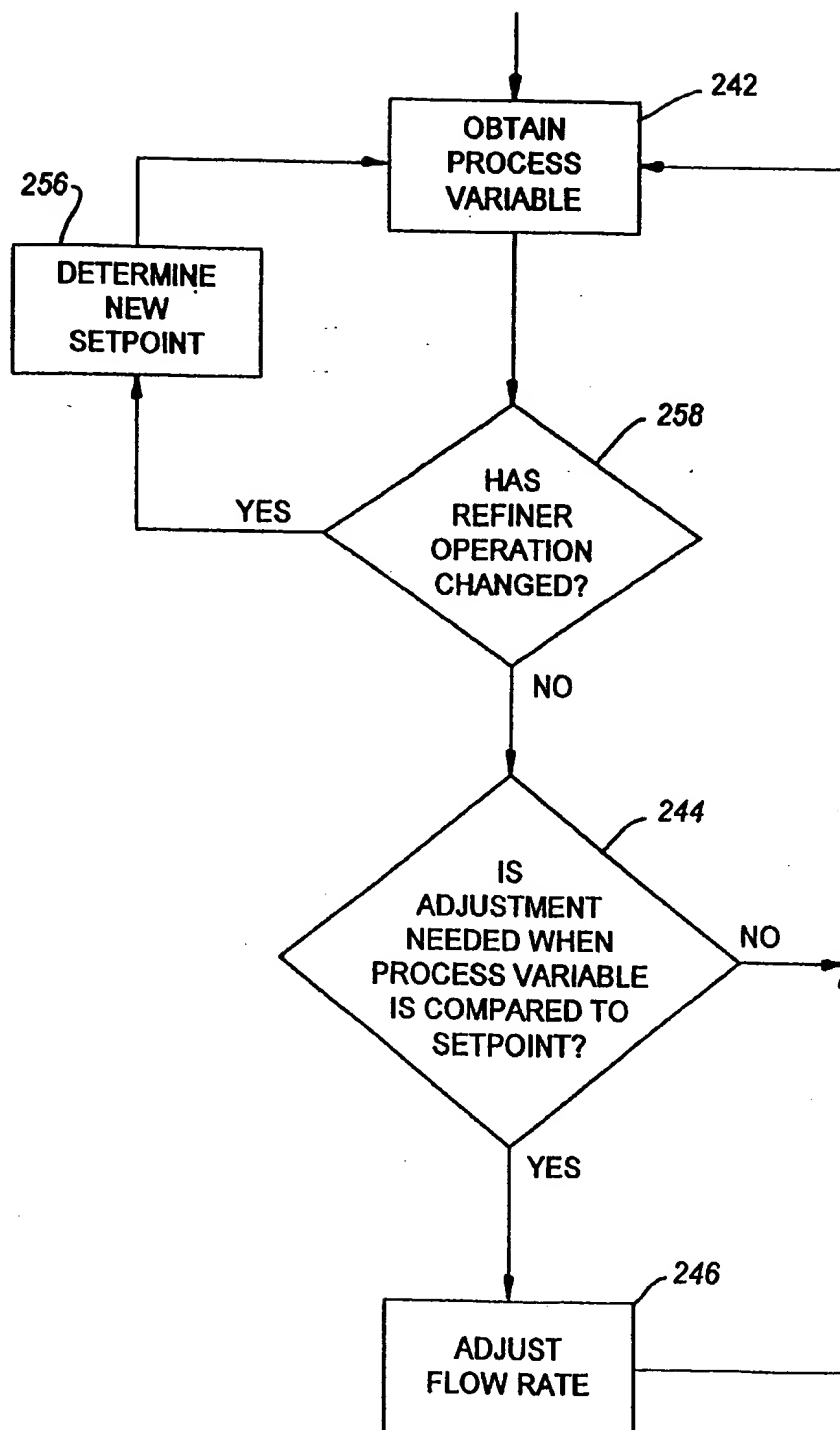


FIG. 14

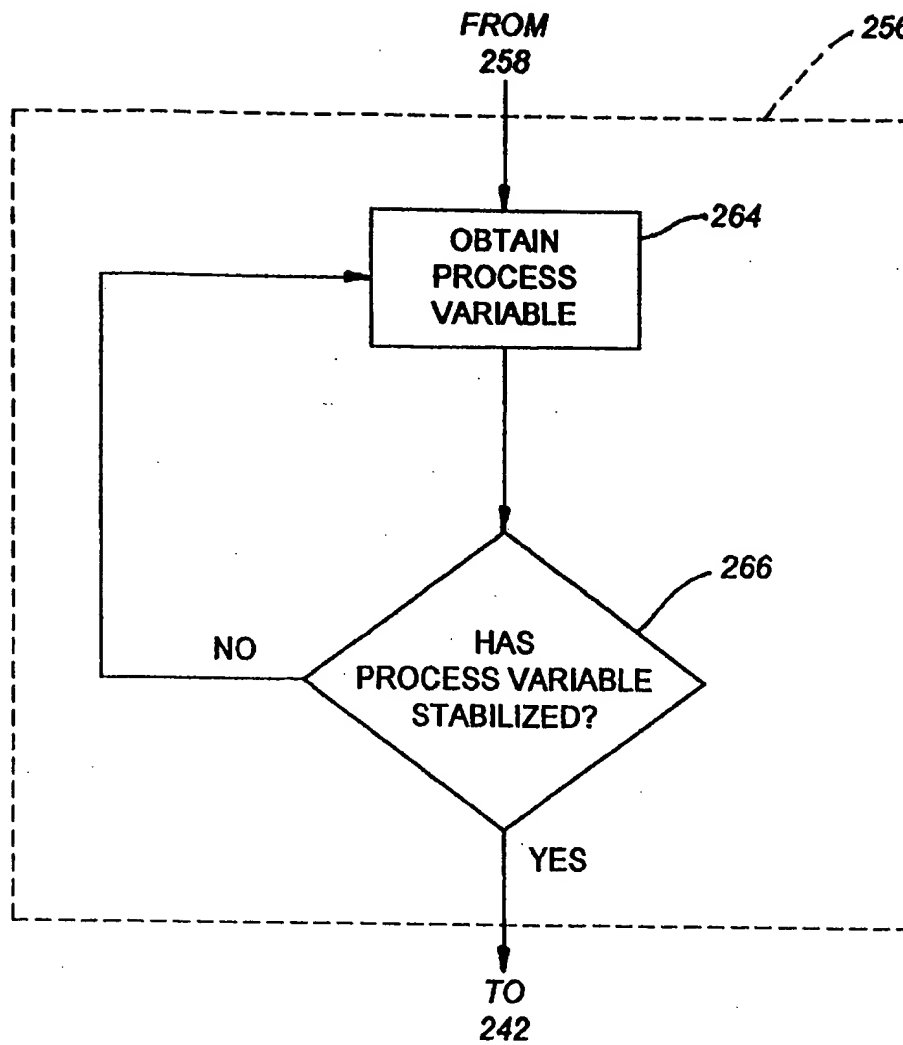


FIG. 16

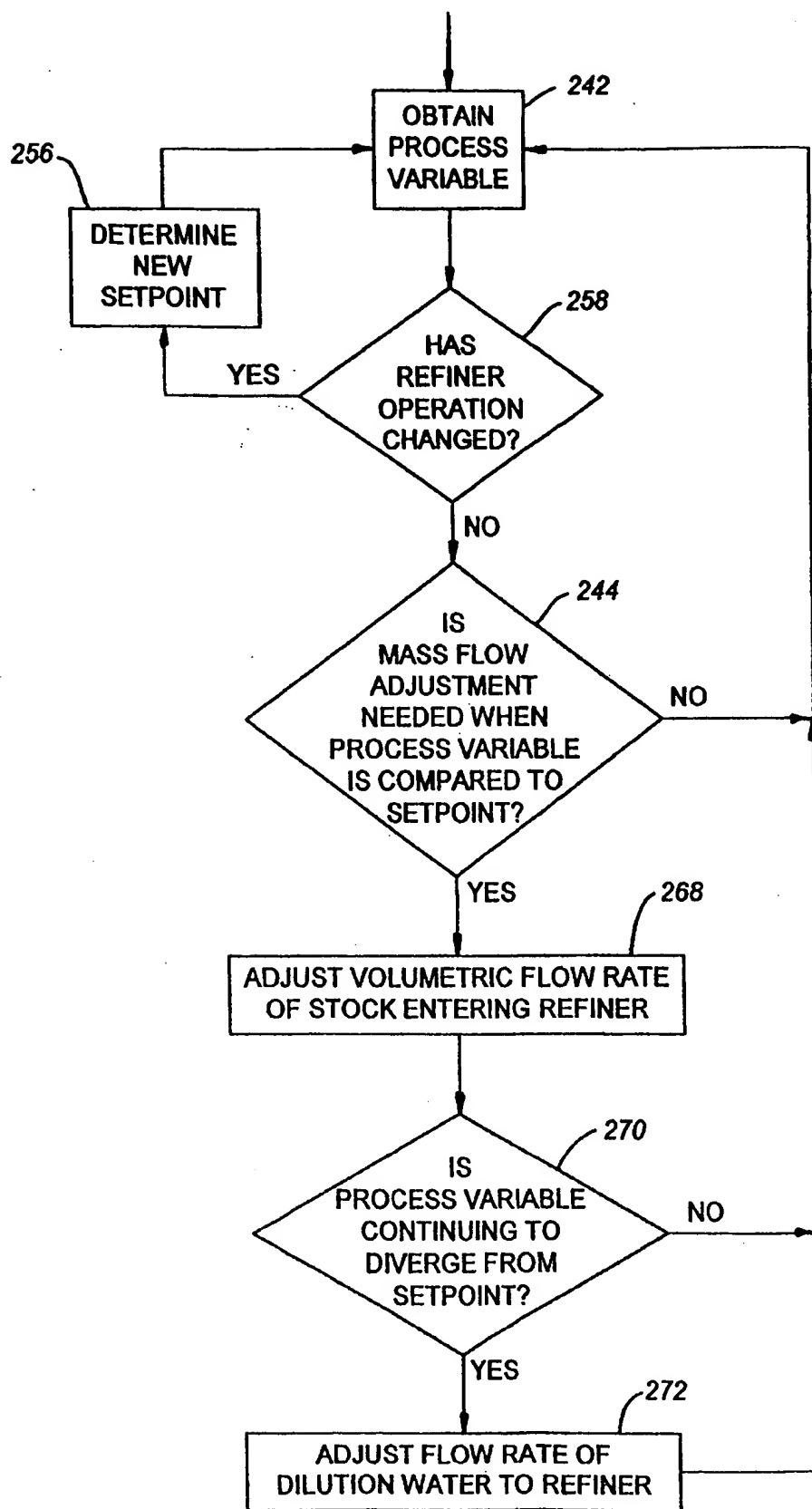


FIG.17

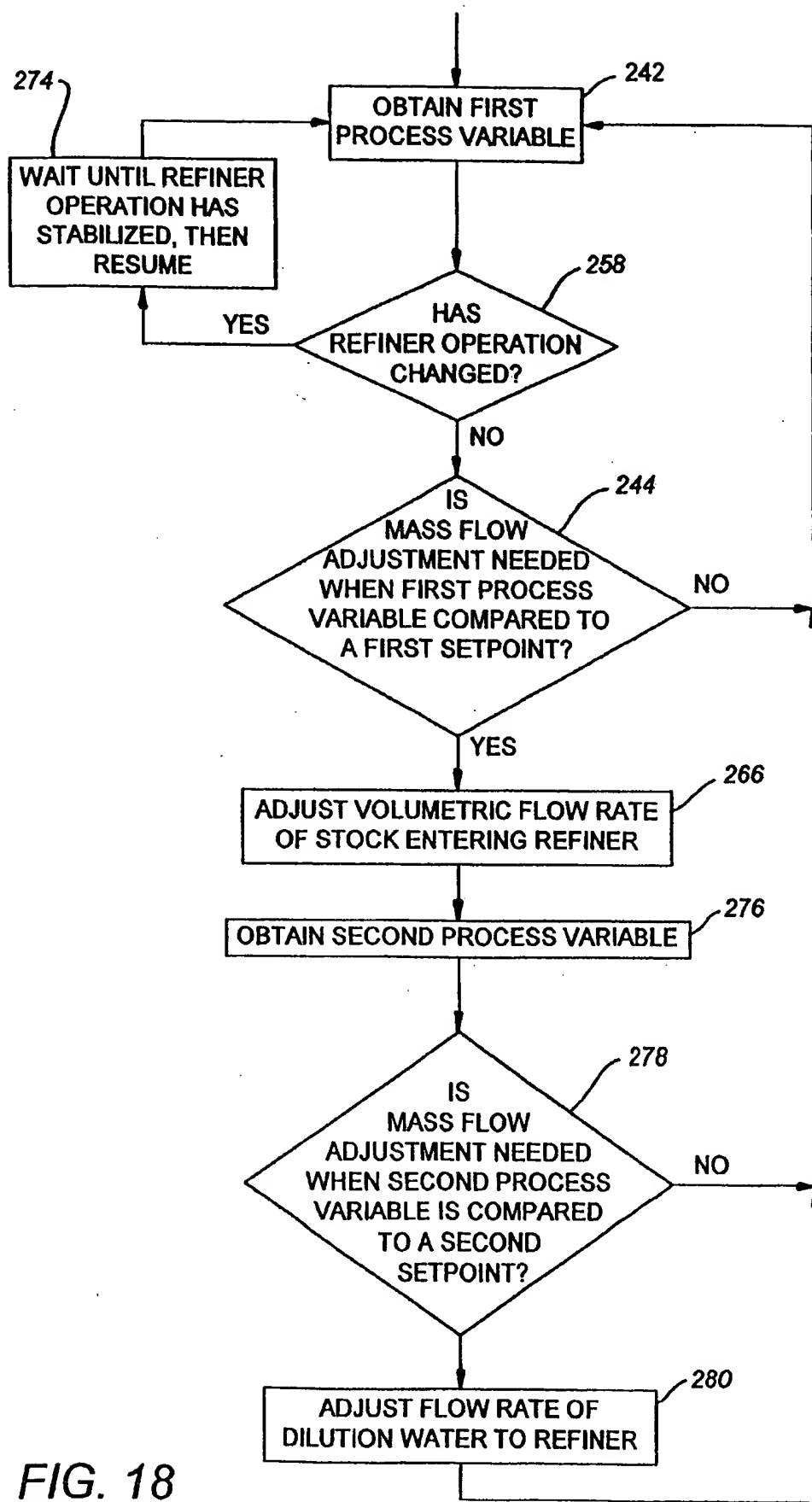
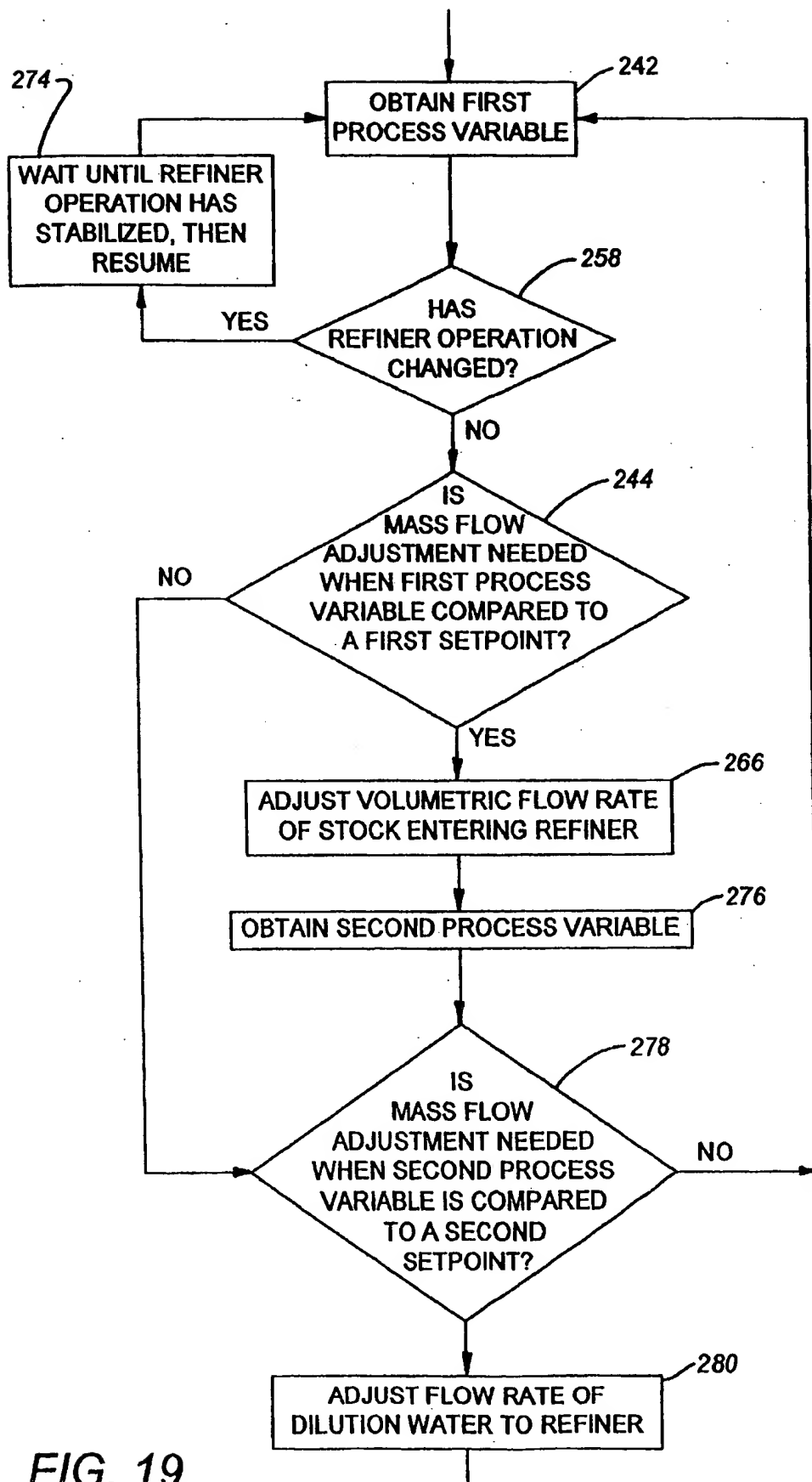


FIG. 18



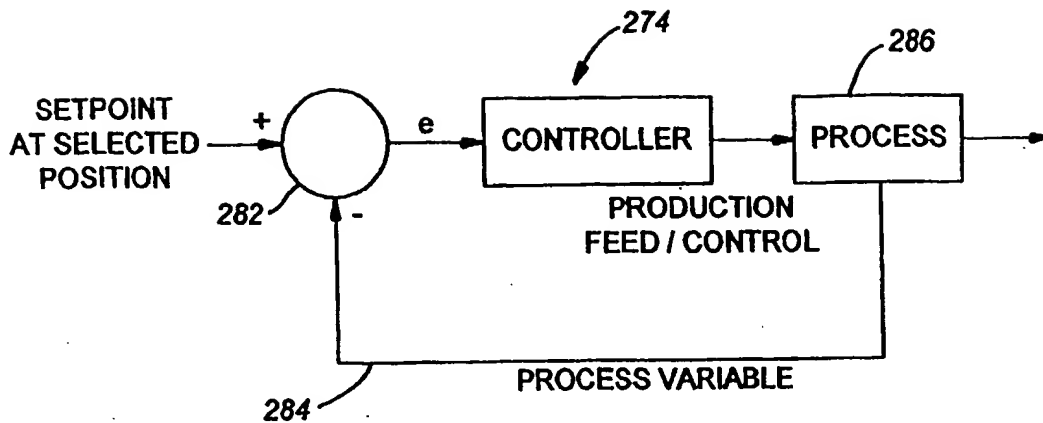


FIG. 20

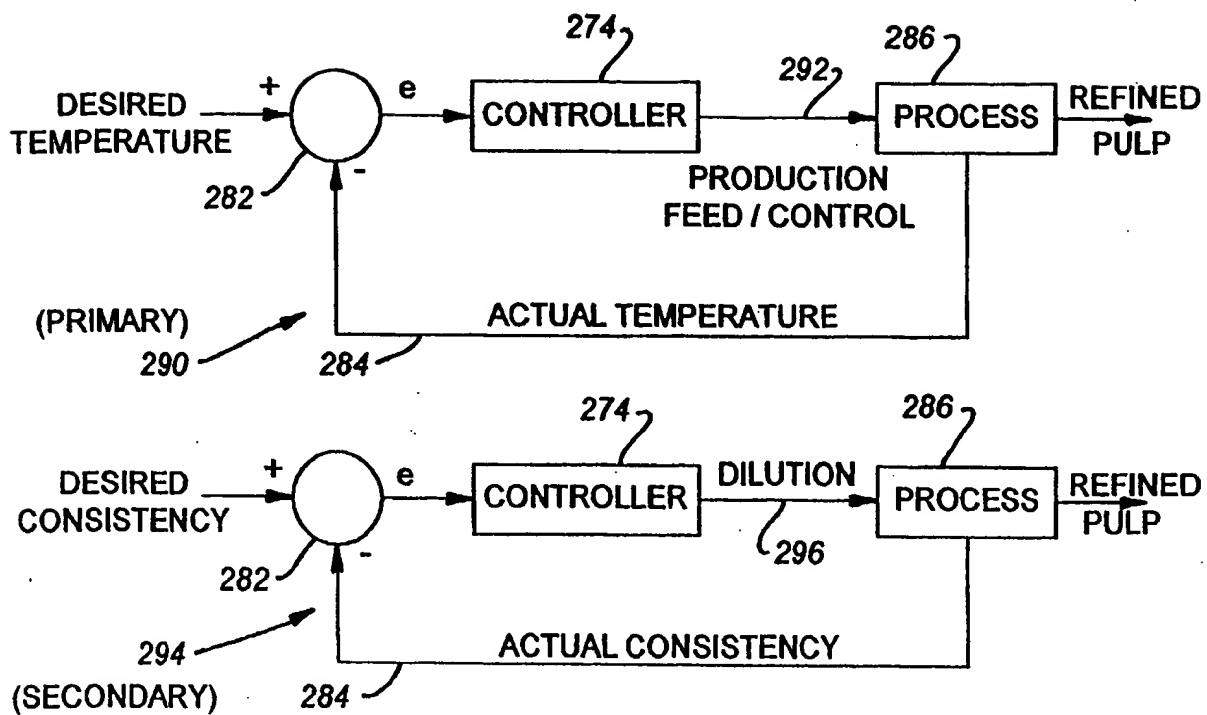


FIG.21

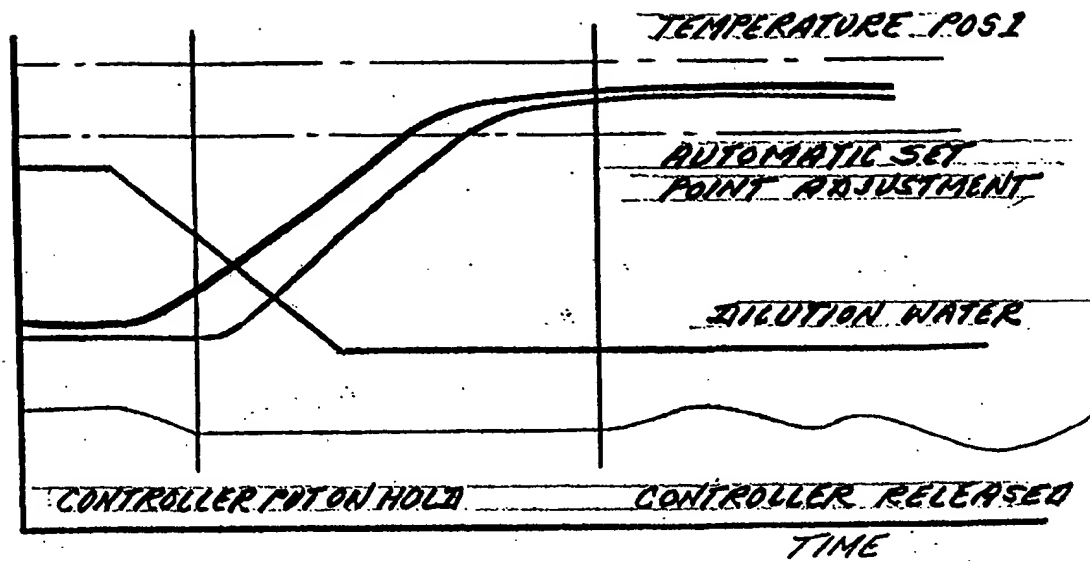


FIG. 22

INC: 270
TIME: 2.700E-004

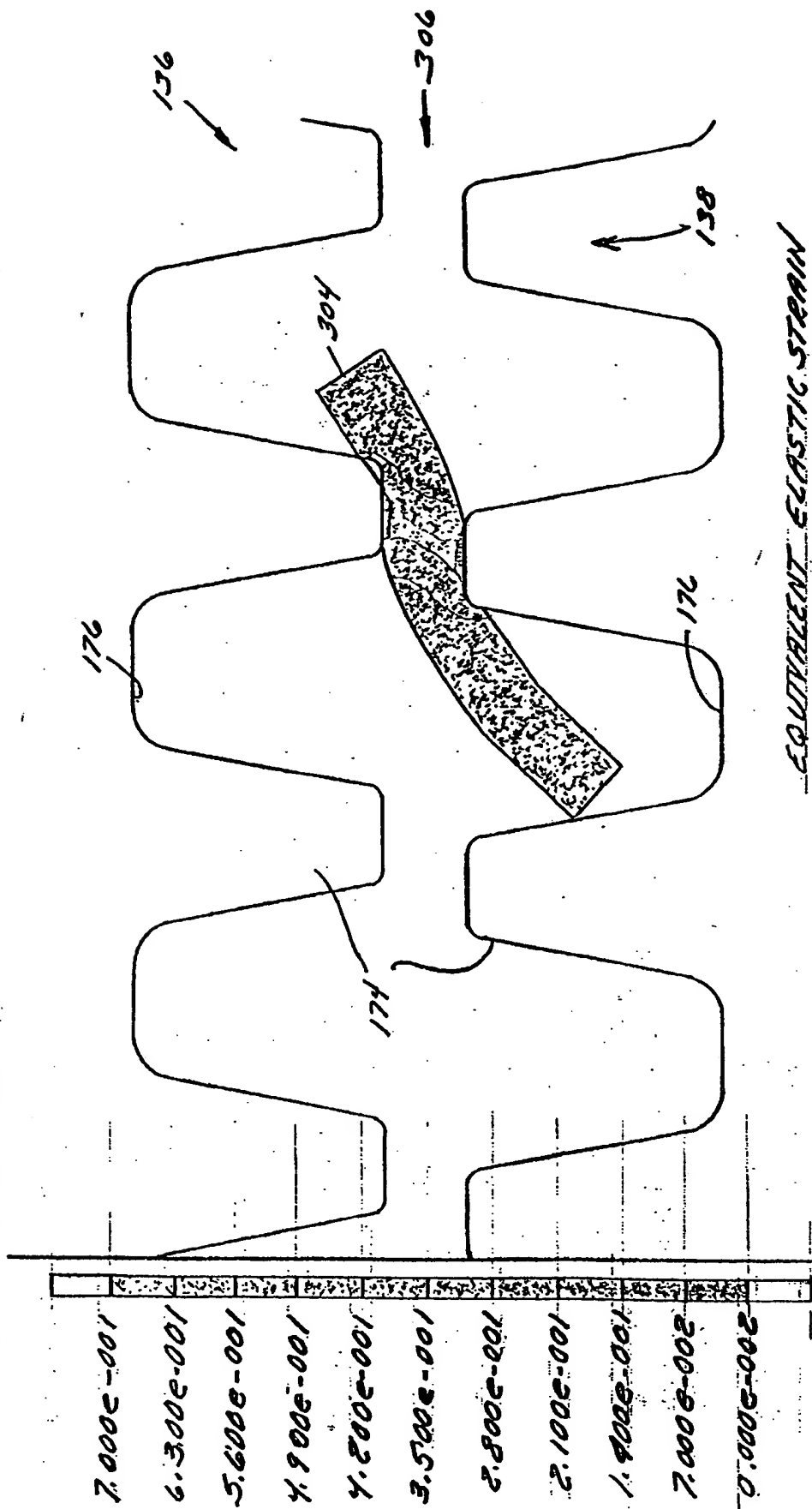


FIG. 23

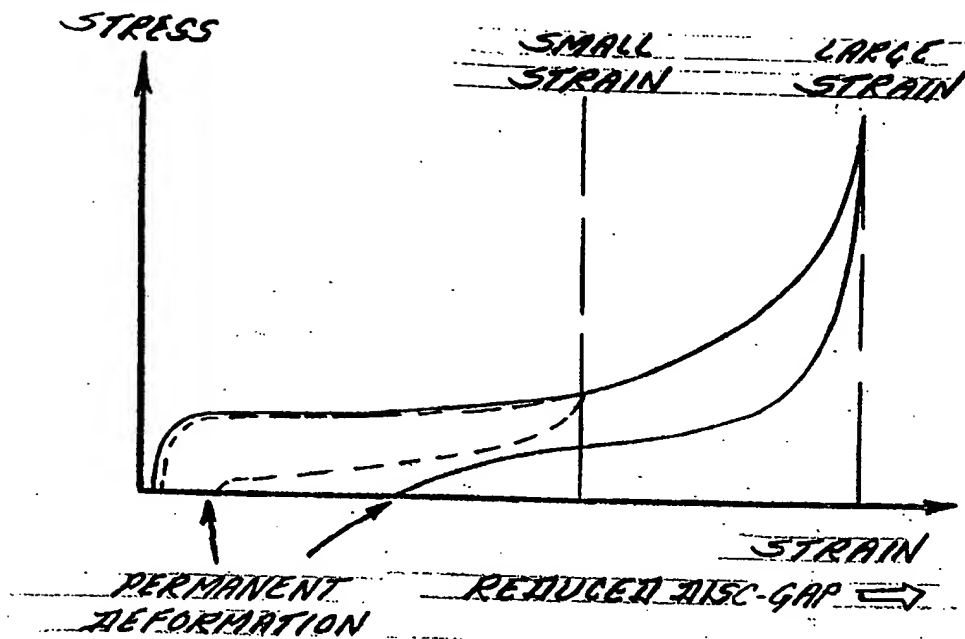


FIG. 24

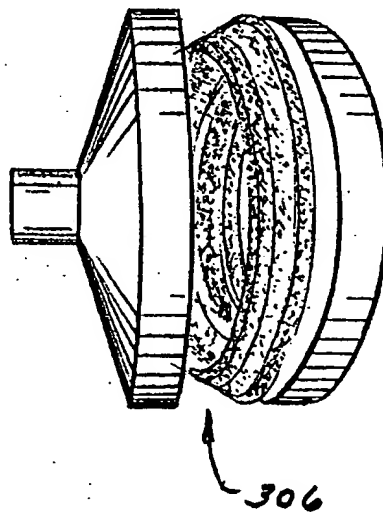
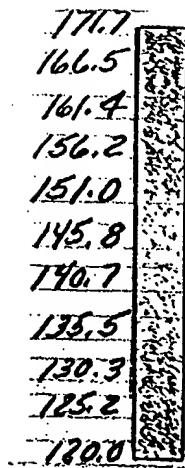


FIG. 25

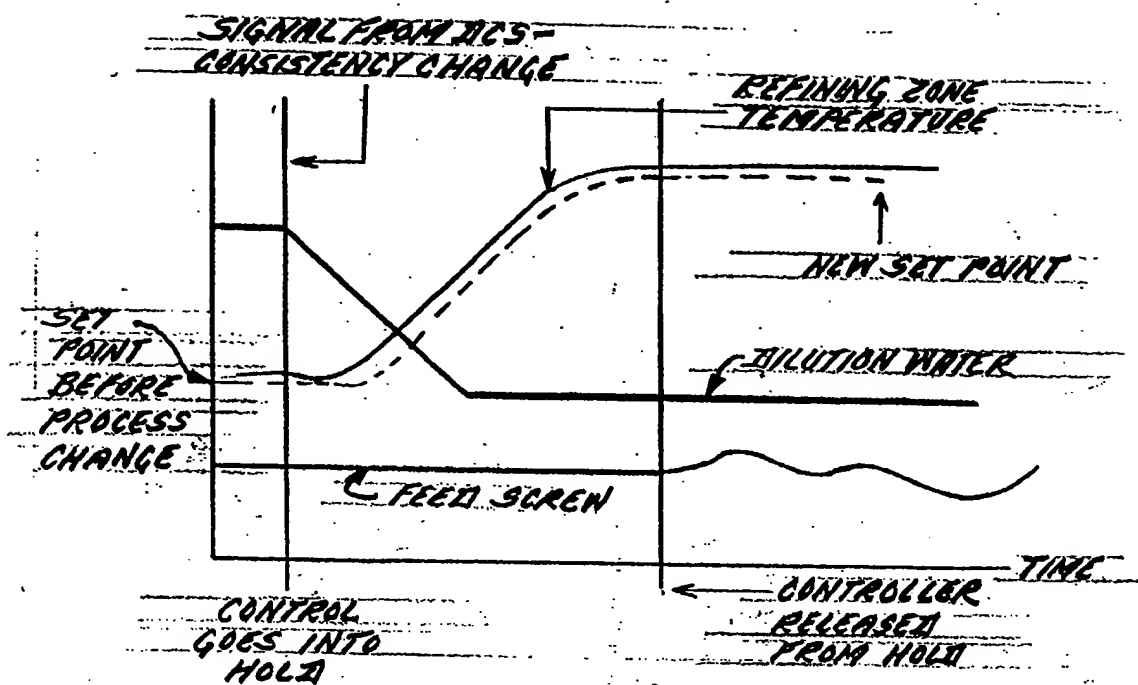


FIG. 28

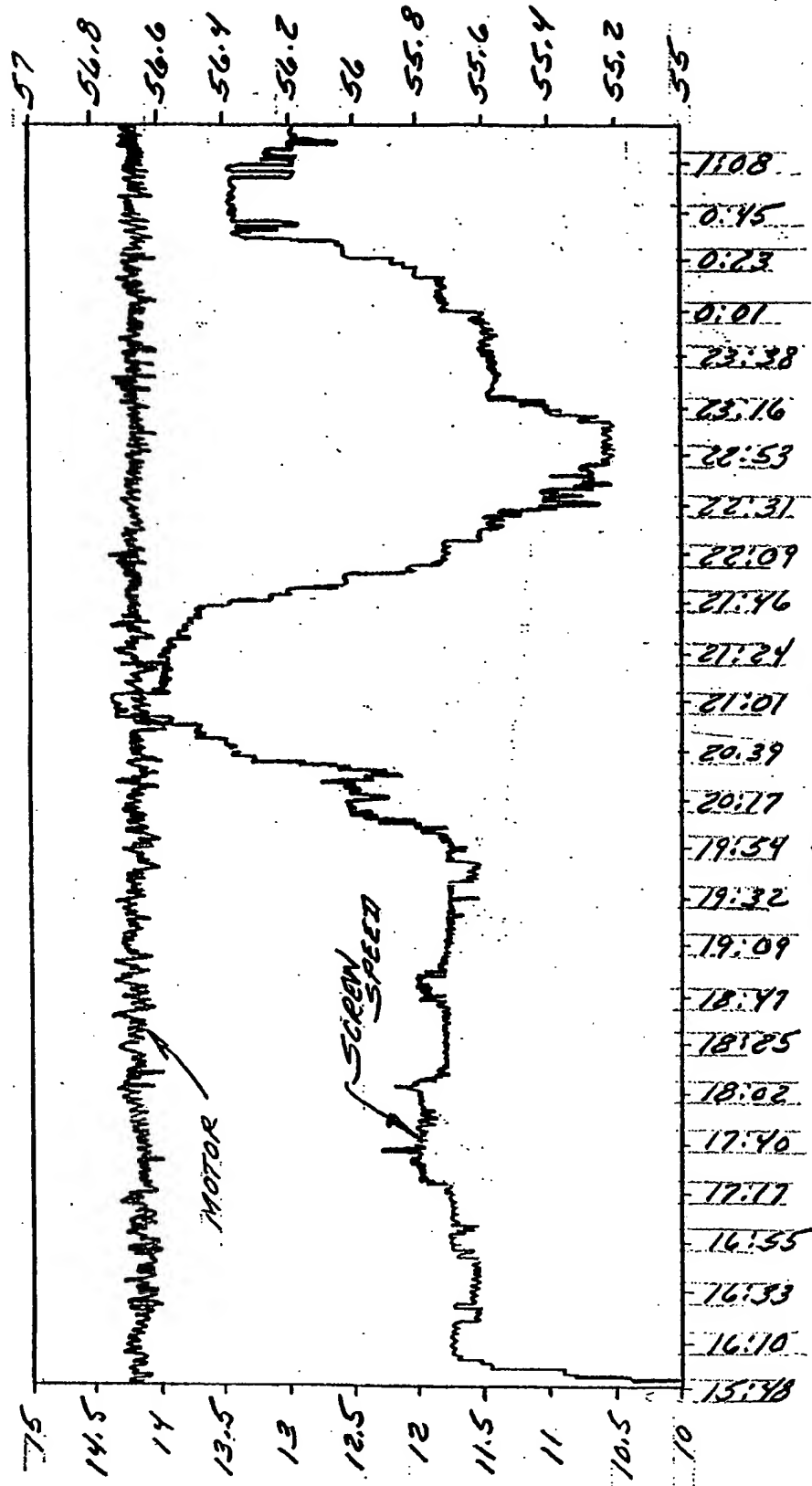


FIG. 30